

Date: Friday, 04/04/2008 9:23:37 AM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: WEB		
Job Number	: 38411		Part Number	: D35841		
Estimate Number	: 12906		Drawing Number	: D3584 REV A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 04/04/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : LANDING GEAR	Due Date	: 11/04/2008		Qty: 4 Um: Each
Previous Run	: 36935					
Written By	:					
Checked & Approved By	: <u>SL 08.09.4</u>					
Comment	: Est Rev:A New Issue 07.06.12 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	D2963125	105 I Beam Extrusion		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) 105 I Beam Extrusion 125" Long Batch: <u>B28673</u>		
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1		
		Comment: LANDING GEAR RESOURCE 1 1-Cut to Length as per Dwg D3584 2-Drill Pillot Holes using DT8960 Drill Jig 3-Open pillots to 1.000" as per Dwg D3584 4-Deburr		
	Tools: Pillot			
3.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1		
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

[Handwritten signature]

8-4-10

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with part # and Batch then Stock in Landing Gear

Location: Skid tube cell

[Handwritten signature]

8-4-10

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/14 *[Signature]*

Job Completion



MF 08-04-11

[Handwritten checkmark]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

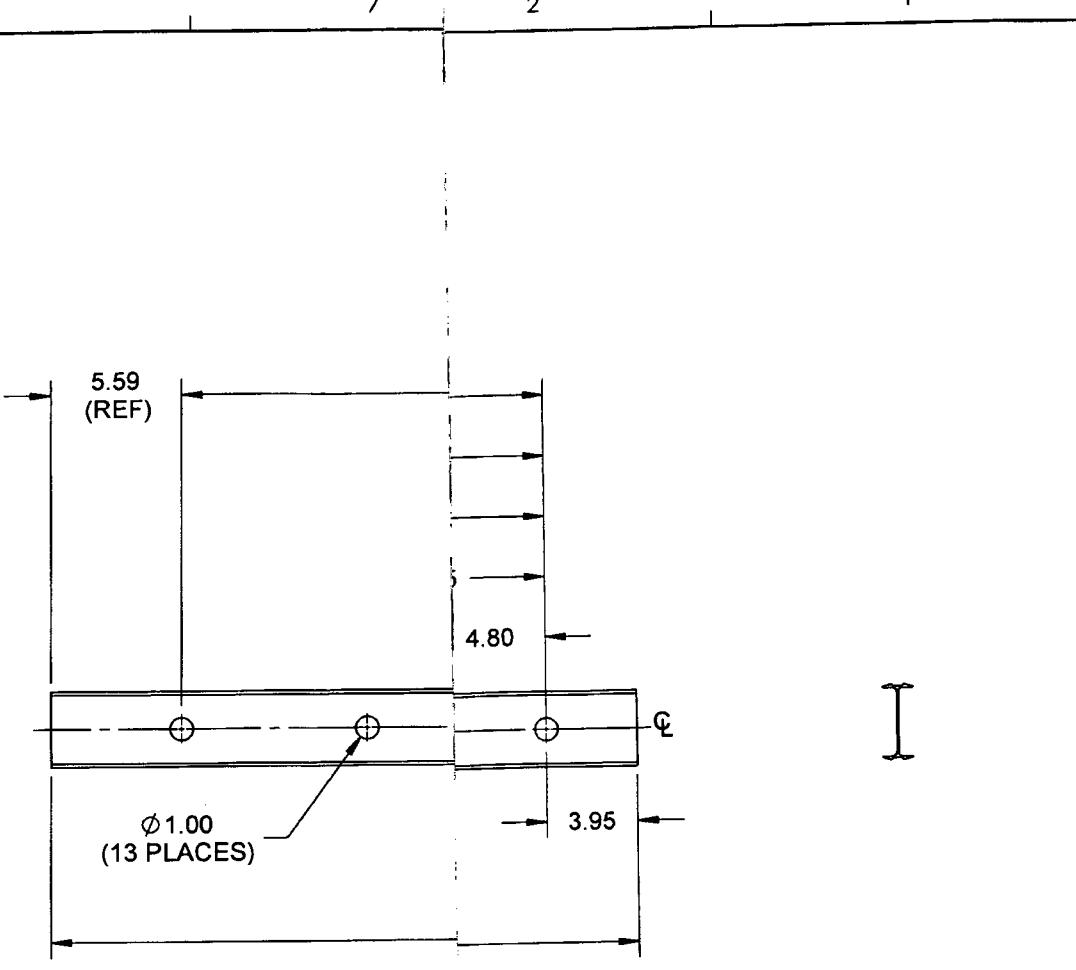
NOTE: Date & initial all entries

D

C

B

A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 3841

RELEASED
07.11.22

DESCRIPTION	PH	07.06.08
DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWING NO.	REV. A	
D3584		SHEET 1 OF 1
TITLE	SCALE	
WEB		1:8
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NOTES:
 1) MATERIAL: MAKE FROM D2963-125 EXTRUS
 2) FINISH: CHEMICAL CONVERSION COAT PE
 3) TOLERANCES: PER DART QSI 018 UNLESS
 4) UNITS: INCHES UNLESS OTHERWISE NOTE
 5) BREAK SHARP EDGES: 0.010 TO 0.020
 6) IDENTIFICATION: N/A
 7) WEIGHT: 5.08 lbs